

## SAFETY DATA SHEET

### Section 1 – Products and Suppliers

#### SDS: PP-NFL-101B (04-2016)

- Product Identifier:** Brazing Alloy Pastes and Paints (with non-flammable organic binders)
- Other means of identification:** Wesgo Metals® Products: See Table 1 in Section 16 for specific products and their respective metal constituents.
- Use (and restrictions):** Metal alloys for joining or repairing metal components by brazing/soldering.

#### Suppliers and emergency contact information:

Morgan Advanced Materials/Wesgo Metals®  
2425 Whipple Road  
Hayward, California 94544 USA  
+1-510-491-1100  
0800-1700hrs local time, Mon-Fri.  
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**SDS Date:** 21 April 2016. Replaces previous version (SDS: PP-NFL-101B) dated 26 Jan 2016.

### Section 2 – Hazard Identification

These products are sold in paste-like form or paint in small containers and syringes and present minimal hazards to health and the environment in the form and quantity in which they are supplied. These products are generally not considered hazardous until used in melting and brazing operations during which metal fumes and dust are generated. Hazardous levels of dust or metal fumes of alloy components can create health risks, as described below. Metallic dust and particles can cause a serious fire and/or explosion hazard.

#### 2.1 Classification

Under the Globally Harmonized System of Classification and Labeling and the US OSHA Hazard Communication Standard, dust and fumes released during brazing operations are categorized as hazardous: (incl. Classification according to Regulation (EC) No 1272/2008 [CLP])

Eye irritant, Category 2B H319 due to the presence of indium (in Incusil-25) and gallium (in Gapsil-9)  
Skin irritant, Category 2 H315 due to the presence of gallium (in Gapsil-9)

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### 2.2 Signal word, symbols, hazard and precautionary statements:

#### Warning



#### Hazard Statements:

**H319** Causes eye irritation.

**H315** Causes skin irritation.

Note: Accompanying alpha-numeric designations included to address EU regulations.

#### Precautionary Statements:

**P270** Do not eat, drink or smoke when using this product.

**P280A + P264** Wear protective gloves to prevent skin contact or thermal burns during brazing operations. Wash hands thoroughly after handling.

**P280B** Wear ANSI-approved eye protection to prevent eye contact.

**P302 + P352 +** **If on skin:** Wash with plenty of water.

**P333 + P313** **If skin irritation or rash occurs:** Get medical advice/attention.

**P305 + P351 + P338 +** **If in eyes:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**P337 + P313** **If eye irritation persists:** Get medical attention.

**P308 + P309 + P313** **If exposed, concerned, or feel unwell:** Get medical advice/attention.

#### Other information about health hazards:

Dust and fumes generated during brazing operations can cause minor irritation of skin and eyes, primarily through mechanical abrasion. The materials in this product are not normally absorbed through the skin. Repeated or prolonged exposure to elevated concentrations of any airborne dust or fume can irritate or harm the respiratory system, especially as an aggravation to a pre-existing condition. Inhalation of significant quantities of very fine metal dust and metal fumes can cause "metal fume fever," with flu-like symptoms. Avoid creating and breathing airborne dust and fumes.

#### Other information about physical hazards:

Brazing and soldering operations present a fire hazard to nearby combustible materials. Finely dispersed metal particles can form ignitable and explosive mixtures in air. Maintain good housekeeping.

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### Section 3 – Composition/Information on Ingredients

#### 3.1 Mixtures:

See Table 1 in Section 16 for specific products and their respective metal constituents.

Constituents	CAS Registry No.	EINECS No.	Constituents	CAS Registry No.	EINECS No.
Copper (Cu)	7440-50-8	231-159-6	Propylene glycol (Binder 350)	57-55-6	200-338-0
Gallium (Ga)	7440-55-3	231-163-8	Silver (Ag)	7440-22-4	231-131-3
Indium (In)	7440-74-6	231-180-0	Tin (Sn)	7440-31-5	231-141-8
Palladium (Pd)	7440-05-3	231-115-6			

### Section 4 – First Aid Measures

#### 4.1 Description of first aid measures

<b>Inhalation:</b>	Remove affected personnel to an exposure-free environment. If experiencing respiratory symptoms: Call a poison center or doctor if you feel unwell.
<b>Skin contact:</b>	Wash hands with soap and water. If skin irritation or rash occurs: Get medical advice/attention.
<b>Eye contact</b>	Flush eyes with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. If necessary call a specialist.
<b>Ingestion:</b>	Not applicable.
<b>Indication of need for immediate medical attention and special treatment:</b>	Skin contact with hot metals or flames during brazing operations can cause thermal burns. Seek medical attention for severe thermal burns.

#### 4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

#### 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

### Section 5 – Fire Fighting Measures

#### 5.1 Extinguishing media

##### Suitable extinguishing media:

Use dry chemical or carbon dioxide.

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### Unsuitable extinguishing media:

Do not use water on a metal fire.

### 5.2 Special hazards arising from the substance or mixture

#### Combustion hazards:

Flames from brazing operations can ignite combustibles. In a finely divided form, this product may ignite when exposed to flames or by reaction with incompatible materials. Metal oxides or fumes of constituent metals may be emitted during a fire.

### 5.3 Advice for firefighters

#### Special fire-fighting procedures:

Use protective clothing and breathing equipment appropriate to the surrounding fire.

#### Unusual fire and explosion hazards:

Metal powder mixtures can cause fires and/or explosions when present in air at high concentrations.

## Section 6 – Accidental Release Measures

### 6.1 Personal precautions, protective equipment and emergency procedures

No special measures required.

### 6.2 Environmental precautions:

No special measures required.

### 6.3 Methods and material for containment and cleaning up:

Metal scrap should be collected and contained using normal procedures. Metal particulates, shavings, powders and granules should be cleaned up using wet-sweeping methods to avoid creating dust. Vacuum only with HEPA filtered equipment. **Do not** use compressed air for clean-up. Some fine metal powders may ignite or explode under specific conditions; avoid creating high airborne dust concentrations and accumulating dust. Appropriate personal protective equipment should be used when cleaning up dust. Recovered material should be placed in sealed containers and recycled for their metal content. Dispose in accordance with applicable waste disposal regulations.

### 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

## Section 7 – Handling and Storage

### 7.1 Precautions for safe handling

Avoid skin contact; wash hands after handling chemicals. Do not eat, drink or smoke while handling these products. All employees who handle this material should be trained to handle it safely. Maintain good

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housekeeping practices, such as wet sweeping or vacuuming to remove dust accumulation. Avoid dust inhalation or ingestion and contact of materials with eyes. Certain metal powder mixtures can cause fires and/or explosions when present in air at high concentrations.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in closed containers in a cool, dry, well-ventilated, fire-resistant area away from oxidizing agents and sources of heat and ignition.

### 7.3 Specific end use(s)

No further relevant information available.

## Section 8 – Exposure Controls and Personal Protection

### 8.1 Control parameters

#### Exposure limits and guidelines:

Constituents	OSHA PEL 8-Hr TWA	ACGIH TLV 8-Hr TWA
Copper (Cu)	1 mg/m <sup>3</sup> (dust); 0.1 mg/m <sup>3</sup> (fume)	1 mg/m <sup>3</sup> (dust); 0.2 mg/m <sup>3</sup> (fume)
Gallium (Ga)	None established	None established
Indium (In)	None established	0.1 mg/m <sup>3</sup>
Palladium (Pd)	None established	None established
Propylene glycol (Binder 350)	None established	None established
Silver (Ag)	0.01 mg/m <sup>3</sup>	0.1 mg/m <sup>3</sup>
Tin (Sn)	2 mg/m <sup>3</sup>	2 mg/m <sup>3</sup>

Other jurisdictions may have different exposure limits and control guidelines. Users are advised to consult and comply with local regulations.

### 8.2 Exposure controls

#### Engineering controls:

Use local exhaust ventilation during brazing operations to minimize or eliminate concentrations of airborne contaminants.

#### Personal protective equipment:

Wear ANSI-approved eye protection to prevent eye contact. Wear protective gloves to prevent skin contact or thermal burns during brazing operations. Use NIOSH-approved respiratory protective equipment if exposures exceed established limits or guidelines.

#### General hygiene considerations:

Do not eat, drink or smoke when handling these products. Wash hands after handling these products.

#### Limitation and supervision of exposure into the environment

The legal issue values and limitations are to be paid attention!

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### Section 9 – Physical and Chemical Properties

#### 9.1 Information on basic physical and chemical properties

<b>Appearance:</b>	Colors vary according to metals	<b>Odor:</b>	Slight alcohol odor
<b>Odor threshold:</b>	Not applicable	<b>pH:</b>	Not applicable
<b>Melting point:</b>	Not applicable	<b>Boiling point:</b>	Not applicable
<b>Flash point:</b>	Binder FC-350: >200°F (>93°C)	<b>Evaporation rate:</b>	Not applicable
<b>Flammability:</b>	Not applicable	<b>LEL/UEL:</b>	Not applicable
<b>Vapor pressure:</b>	Not applicable	<b>Vapor density:</b>	Not applicable
<b>Relative density:</b>	Not applicable	<b>Water solubility:</b>	Not applicable
<b>Partition coefficient (n-octanol/water)</b>	Not applicable	<b>Auto ignition temperature:</b>	Not applicable
<b>Decomposition temperature:</b>	Not applicable	<b>Viscosity:</b>	Not applicable

#### 9.2 Other information

No further relevant information available.

### Section 10 – Stability and Reactivity

#### 10.1 Reactivity

#### 10.2 Chemical stability

Braze alloy products are stable when stored in closed containers at room temperature under normal storage and handling conditions.

#### 10.3 Possibility of hazardous reactions

Heating to elevated temperatures may liberate metal/metal oxide fumes (i.e., during brazing operations). Metal powder mixtures can cause fires and explosions (if present at high airborne concentrations).

#### 10.4 Conditions to avoid:

Avoid open flames around fine metal powders.

#### 10.5 Incompatible materials:

Metals in particulate form are typically incompatible with strong acids and strong oxidizing agents.

#### 10.6 Hazardous decomposition products:

No dangerous decomposition products known.

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### Section 11 – Toxicological Information

#### 11.1 Information on toxicological effects

User-generated dusts and fumes may, on contact with the skin or eyes, produce mechanical irritation. Chronic exposures could cause dermatitis (skin) or conjunctivitis (eyes). Excessive inhalation of powders or user-generated fumes from welding/ brazing with these products may, depending on the specific features of the process used, pose a long-term health hazard. The composition of fumes and gases generated in user operations will depend on the metal alloy, base metal and the specific process being used and may include metals, metal oxides, carbon monoxide, ozone, and oxides of nitrogen.

Additional toxicological information is available through the U.S. National Institute for Occupational Safety and Health (NIOSH) and the Registry of Toxic Effects of Chemical Substances (RTECS).

See website: <http://www.cdc.gov/niosh/ipcsneng/nengrtec.html>. Applicable product components and their respective RTECS numbers are listed below:

Copper	GL5325000	Palladium	RT3489500	Tin	XP7320000
Gallium	LW8600000	Propylene glycol	TY2000000		
Indium	NL1050000	Silver	VW3500000		

### Section 12 – Ecological Information

#### 12.1 Toxicity

When used in their intended manner, these products would not be expected to be released to the environment. Adverse effects on ecosystems are not anticipated under normal and recommended conditions of handling, use, storage and disposal. None of the constituents in these products are classified as environmentally persistent, bio-accumulative toxic chemicals. Copper is a marine pollutant. Silver is an environmental pollutant.

### Section 13 – Disposal Considerations

#### 13.1 Waste treatment methods

Manage waste materials in accordance with applicable waste and disposal regulations. Whenever possible, try to recycle and reclaim due to the intrinsic value of certain braze alloy constituents. Whatever cannot be saved for recovery or recycling should be shipped to a permitted waste management facility. Certain products may contain silver, which could cause them to be a hazardous waste as defined by US EPA RCRA regulations, if disposed instead of recycled. Process, use or contamination of this product may change the characteristics of the waste and, consequently, how the waste is managed.

### Section 14 – Transport Information

Braze alloy paste and paint products contain non-flammable gel binders and are, therefore, not regulated by the U.S. Department of Transportation.

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## Special precautions for user

See Section 6 – 8.

## Section 15 – Regulatory Information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

- Copper and silver in dust form are hazardous substances as defined by the U.S. Comprehensive Environmental Response, Compensation and Liability Act (CERCLA).
- All brazing product components are listed on the U.S. Toxic Substances Control Act (TSCA) inventory.
- Certain braze alloy products contain copper and silver which are subject to the reporting requirements of Section 313 of the U.S. Emergency Planning and Community Right-to-Know Act (SARA Title III). Refer to Table 1 in Section 16 for applicable products.

## Section 16 – Other Information

**Revision Summary:** 15 April 2015: SDS revised to comply with US OSHA Hazard Communication Standard and GHS requirements.  
 26 Jan 2016: Alpha-numeric designations added to Section 2 hazard statements.  
 21 April 2016: SDS enhanced to comply with Regulation (EC) No 1272/2008 [CLP].

Products	Binder Type	Table 1: Metal Composition					
		Ag	Cu	Ga	In	Pd	Sn
Ag7/Cu85/Sn10	FC-350	X	X				X
Cusil	FC-350	X	X				
Gapasil-9	FC-350	X		X		X	
Incusil-25	FC-350	X	X		X		
Palcusil-5	FC-350	X	X				

Reasonable care has been taken in the preparation of information contained in this Safety Data Sheet and the information is provided in good faith. Information provided in this Safety Data Sheet has been prepared by competent and appropriately qualified and trained persons according to the US OSHA Hazard Communication Standard. Morgan Advanced Materials - Wesgo Metals® assumes no responsibility as to the accuracy of information drawn from other sources. No warranty, expressed or implied, is made.

### Abbreviations and acronyms

ANSI American National Standards Institute  
 ACGIH American Conference of Governmental Industrial Hygienists  
 CAS Chemical Abstracts Service (division of the American Chemical Society)



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### Abbreviations and acronyms

EINECS	European Inventory of Existing Commercial Chemical Substances
HEPA	High-efficiency particulate air filters
NIOSH	National Institute of Occupational Safety and Health
OSHA	Occupational Safety and Health Administration
PEL	Permissible exposure limit
RCRA	Resource Conservation and Recovery Act
TLV	Threshold Limit Values
TWA	Time-weighted Average